



Desmopan 487

400 grade series, ester / Shore hardness A 85 - 89

injection molding grade; grease and oil-resistant; low compression set; good heat resistance; short cycle times; Application; Automotive engineering; Roller coating; Seals, membranes; Damping elements

ISO Shortname

Property	Test Condition	Unit	Standard	Value		
				drying	annealed	-
				according to		
				specifications		
Mechanical properties (23 °C/50 % r. h.)						
C shore hardness, method A		-	ISO 868		86	
C shore hardness, method D		-	ISO 868		34	
C Ultimate tensile strength	200 mm/min	MPa	acc. ISO 527-1,-3		35	
C Elongation at break	200 mm/min	%	acc. ISO 527-1,-3		500	
C Stress at 100 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		6.0	
C Stress at 300 % strain	200 mm/min	MPa	acc. ISO 527-1,-3		14	
C Compression set	24 h; 70 °C	%	ISO 815		30	
C Compression set	72 h; 23 °C	%	ISO 815		15	
C Abrasion resistance		mm³	ISO 4649		20	
Impact resilience		%	ISO 4662		45	
Tear propagation resistance	500 mm/min	kN/m	ISO 34-1		70	
Thermal properties						
Torsional storage modulus	-20 °C	MPa	ISO 6721-2		46	
Torsional storage modulus	23 °C	MPa	ISO 6721-2		13	
Torsional storage modulus	70 °C	MPa	ISO 6721-2		9,6	
Tensile storage modulus	-20 °C	MPa	ISO 6721-1,-4		225	
Tensile storage modulus	20 °C	MPa	ISO 6721-1,-4		61	
Tensile storage modulus	60 °C	MPa	ISO 6721-1,-4		46	
Other properties (23 °C)						
C Density		kg/m³	ISO 1183			1210
Molding conditions						
Injection molding-Melt temperature		°C	-	230 - 240		
Injection molding-Mold temperature		°C	-			20 - 40
Maximum drying temperature		°C	-			80

C These property characteristics are taken from the CAMPUS plastics data bank and are based on the international catalogue of basic data for plastics according to ISO 10350.



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Test values

Unless specified to the contrary, the values given have been established on standardised test specimens at room temperature. The figures should be regarded as guide values only and not as binding minimum values. Kindly note that, under certain conditions, the properties can be affected to a considerable extent by the design of the mould/die, the processing conditions and the colouring.

Processing note

Under the recommended processing conditions small quantities of decomposition product may be given off during processing. To preclude any risk to the health and well-being of the machine operatives, tolerance limits for the work environment must be ensured by the provision of efficient exhaust ventilation and fresh air at the workplace in accordance with the Safety Data Sheet. In order to prevent the partial decomposition of the polymer and the generation of volatile decomposition products, the prescribed processing temperatures should not be substantially exceeded. Since excessively high temperatures are generally the result of operator error or defects in the heating system, special care and controls are essential in these areas.

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